









ID	Task Name	Duration	Start	Finish	Precedence	Resource Names	Dec 21, '08							
							S	M	T	W	T	F	S	
1	Place PO 3000 pieces PO 下首批3000片订单	1 day	Thu 12/25/08	Thu 12/25/08										
2	Downpayment 汇出预付款	1 day	Mon 3/23/09	Mon 3/23/09										
3	Ultrasonic Cleaning Line	109 days	Fri 12/26/08	Wed 5/27/09										
4	Present cleaning line 陈述清洗线技术方案	9 days	Fri 12/26/08	Wed 1/7/09	1	拜国强								
5	Verify cleaning line design 清洗线工程方案确认	3 days	Tue 3/24/09	Thu 3/26/09	2	拜国强								
6	Procure cleaning line 采购超声波清洗设备	30 days	Fri 3/27/09	Thu 5/7/09	5	高凤琢								
7	Cleaning line shipping to Anping 清洗设备运输至工厂	4 days	Fri 5/8/09	Wed 5/13/09	6									
8	Set up Cleaning line and commisioning 清洗设备安装调试	10 days	Thu 5/14/09	Wed 5/27/09	7	王海滨								
9	Nickel Material 镍原料	71 days	Mon 2/2/09	Mon 5/11/09										
10	FCE Approve applicable GB Ni Spec. 确认可选的镍规格	7 days	Mon 2/2/09	Tue 2/10/09										
11	Approve Ni Raw Material Supplier for 1st 确认首批订单的材料商	3 days	Tue 3/24/09	Thu 3/26/09	2									
12	Place PO to Ni Material Supplier (or Wire Supplier) 下订单给原材料	2 days	Fri 3/27/09	Mon 3/30/09	11									
13	Production of raw material 原料生产	22 days	Tue 3/31/09	Wed 4/29/09	12	高凤琢								
14	PMI-Raw material 原料化学成分验证	2 days	Thu 4/30/09	Fri 5/1/09	13									
15	Nil wire drawing 镍丝拔丝	4 days	Mon 5/4/09	Thu 5/7/09	14									
16	Ni wire dimensional verification 镍丝物理性能验证	2 days	Fri 5/8/09	Mon 5/11/09	15									
17	Ni Wire chemical/PMI verification 镍丝PMI验证	2 days	Fri 5/8/09	Mon 5/11/09	15									
18	Production Preparation 生产准备	32 days	Tue 3/24/09	Wed 5/6/09										
19	Loom machine Preparation 织机准备	32 days	Tue 3/24/09	Wed 5/6/09										
20	Purchase brand new looms 采购全新织机	20 days	Tue 3/24/09	Mon 4/20/09	2									
21	Set up loom machines and commisioning 织机安装及调试	12 days	Tue 4/21/09	Wed 5/6/09	20									
22	Test Fixture Set up and Calibration 检具设定及校验	30 days	Tue 3/24/09	Mon 5/4/09										
23	Perpendicularity Verifying Fixture 垂直度检具	30 days	Tue 3/24/09	Mon 5/4/09	2	拜国强								
24	Length and width Fixture 长宽度检具	30 days	Tue 3/24/09	Mon 5/4/09	2	拜国强								
25	Thickness Fixture 厚度检具	30 days	Tue 3/24/09	Mon 5/4/09	2	拜国强								
26	Elongation 延伸率检具	30 days	Tue 3/24/09	Mon 5/4/09	2	拜国强								
27	Other preparation items 其它准备项目	20 days	Tue 3/24/09	Mon 4/20/09										
28	Inspection Table 检验台	20 days	Tue 3/24/09	Mon 4/20/09	2	任海波								
29	Panel shearing machine 裁片设备	20 days	Tue 3/24/09	Mon 4/20/09	2	王彦雷								
30	Production 生产	64 days	Tue 5/12/09	Fri 8/7/09										

Project: YKM mesh developing sched. Date: Fri 3/27/09	Task		Milestone		External Tasks	
	Split		Summary		External Milestone	
	Progress		Project Summary		Deadline	

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31	25 sample run 生产25片样品	19 days	Tue 5/12/09	Fri 6/5/09										
32	Weaving 织网	3 days	Tue 5/12/09	Thu 5/14/09	17	王海滨								
33	Ultrasonic cleaning 清洗	2 days	Thu 5/28/09	Fri 5/29/09	3	任海波								
34	Panel trimming 裁片	2 days	Mon 6/1/09	Tue 6/2/09	33	王彦雷								
35	Anneal 退火	3 days	Wed 6/3/09	Fri 6/5/09	34	王彦雷								
36	Shipping to FCE 运输	5 days	Mon 6/8/09	Fri 6/12/09	35	王彦雷								
37	Sample assembly/elongation test in FCE 美国组装/拉长试验	7 days	Mon 6/15/09	Tue 6/23/09	36									
38	75 sample run 生产75片样品	10 days	Wed 6/24/09	Tue 7/7/09										
39	Possible process adjustment per 1st run 可能的工艺调整	4 days	Wed 6/24/09	Mon 6/29/09	37									
40	Weaving 织网	2 days	Tue 6/30/09	Wed 7/1/09	39	王海滨								
41	Ultrasonic cleaning 清洗	1 day	Thu 7/2/09	Thu 7/2/09	40	任海波								
42	Panel trimming 裁片	1 day	Fri 7/3/09	Fri 7/3/09	41	王彦雷								
43	Anneal 退火	2 days	Mon 7/6/09	Tue 7/7/09	42	王彦雷								
44	FCE On-site Process Sign-Off	3 days	Wed 7/8/09	Fri 7/10/09	43									
45	Complete 2900 pieces 完成2900片生产。	20 days	Mon 7/13/09	Fri 8/7/09	44									

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